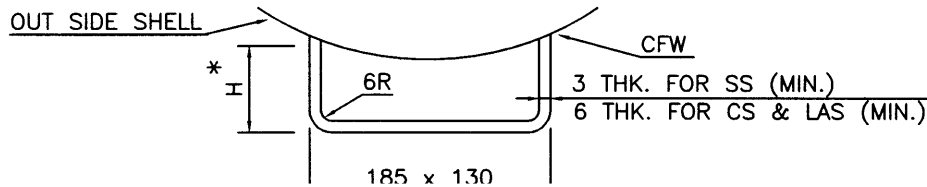


DETAIL - 1



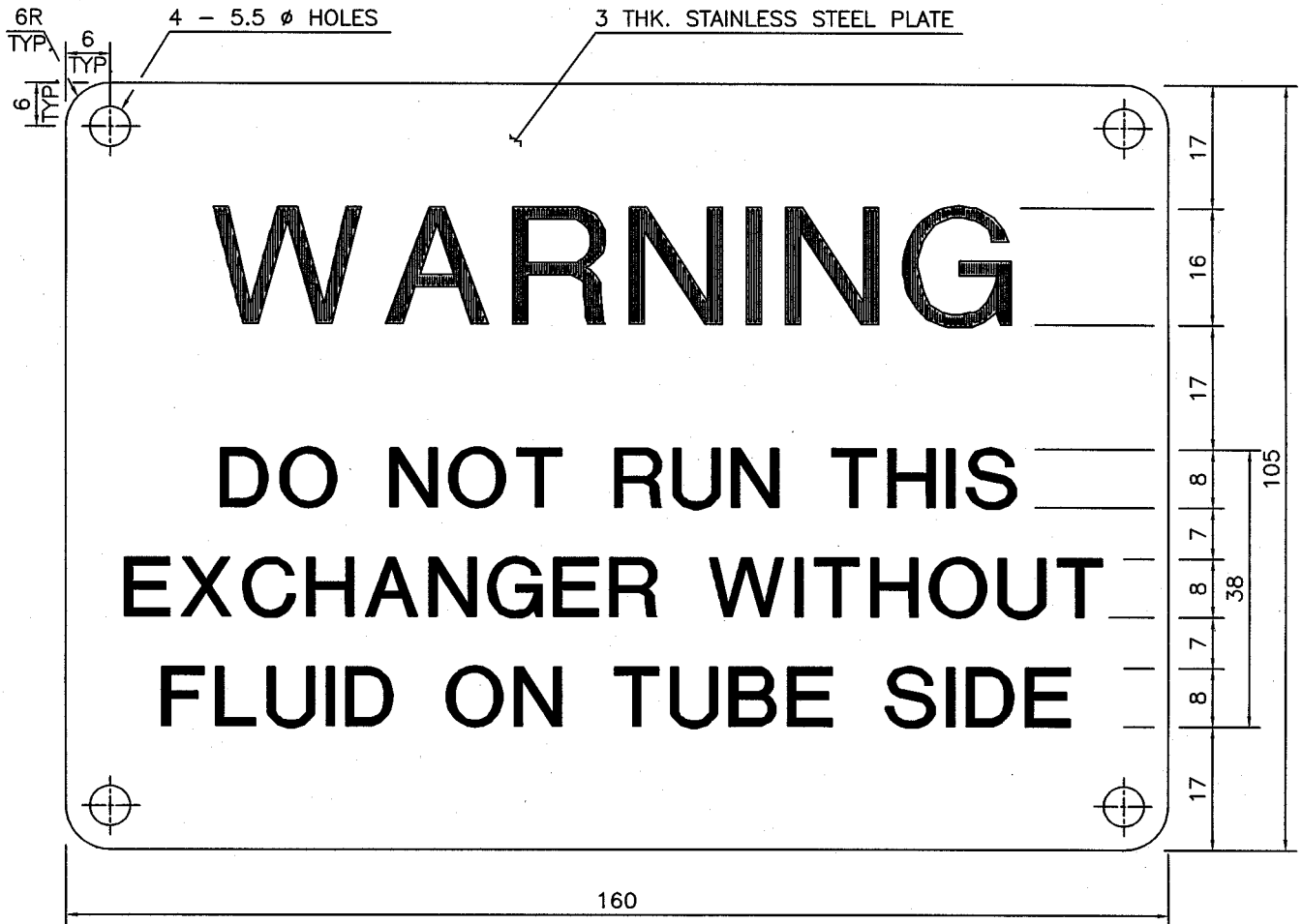
WARNING PLATE BRACKET DETAIL

MATL. SPEC.: - SAME AS EXCHANGER SHELL
* H = 75 OR 'INSULATION THK. + 10
WHICHEVER IS GREATER.

NOTES:-

1. ALL DIMENSIONS ARE IN mm UNLESS STATED OTHERWISE.
2. MATERIAL TO BE 18:8 STAINLESS STEEL FOR WARNING PLATE.
3. ALL LETTERING WITH THE EXCEPTION OF WORD 'WARNING' TO BE ENGRAVED 2 mm. WIDE x 2 mm. DEEP AND FILLED WITH BLACK PAINT AFTER ENGRAVING.
4. THE WORD "WARNING" IS TO BE ENGRAVED 2.5 mm. WIDE x 2 mm. DEEP AND FILLED WITH RED PAINT AFTER ENGRAVING.
5. WARNING PLATE TO BE HELD WITH 5 ϕ ALUMINIUM RIVETS ON WARNING PLATE BRACKET AND SHALL BE TACK WELDED TO BRACKET ON ALL FOUR SIDES.
6. BRACKET WITH WARNING PLATE TO BE LOCATED AS MARKED ON DRAWING.

2	26.03.04	REAFFIRMED AND REISSUED AS STANDARD	MKD	JV/PK	SSA	
Rev. No.	Date	Purpose	Prepared by	Checked by	Stds. Committee Convenor	Stds. Bureau Chairman
						Approved by



DETAIL - 2

FOR NOTES REFER SHEET 1 OF 2.

2	26.03.04	REAFFIRMED AND REISSUED AS STANDARD	MKD	JV/PK	SSA	
Rev. No.	Date	Purpose	Prepared by	Checked by	Stds. Committee Convenor	Stds. Bureau Chairman
					Approved by	