



NOTES: -

1. ALL DIMENSIONS ARE IN mm UNLESS STATED OTHERWISE.
2. DO NOT WELD EARTHING LUGS TO PRESSURE PARTS. IF REQUIRED, TAKE PRIOR APPROVAL OF COMPANY.
3. EARTHING LUG TO PROTRUDE OUT OF INSULATION, WHEREVER REQUIRED.
4. ALL EXCHANGERS TO BE FITTED WITH 2 EARTHING LUGS.
5. LOCATION OF EARTHING LUGS :-
 - (i) FOR VERTICAL EXCHANGER WITH 2 LUG SUPPORTS :- ON BOTH LUG SUPPORTS AT VERTICAL WEB.
 - (ii) FOR VERTICAL EXCHANGER WITH 3 LUG SUPPORTS :- ON ANY TWO AT VERTICAL WEB.
FOR VERTICAL EXCHANGER WITH 4 LUG SUPPORTS :- ON ANY TWO DIAMETRICALLY OPPOSITE AT VERTICAL WEB.
 - (iii) FOR HORIZONTAL EXCHANGER :- ONE ON CENTRAL WEB OF EACH SADDLE SUPPORT.

5	20.03.2018	REVISED AND REISSUED AS STANDARD	JIT SINGH	SK/KJH	RKT	RN
4	30.09.2011	REVISED AND REISSUED AS STANDARD	JS	RKT	AKM/SC	DM
Rev. No.	Date	Purpose	Prepared by	Checked by	Stds. Committee Convener	Stds. Bureau Chairman
					Approved by	