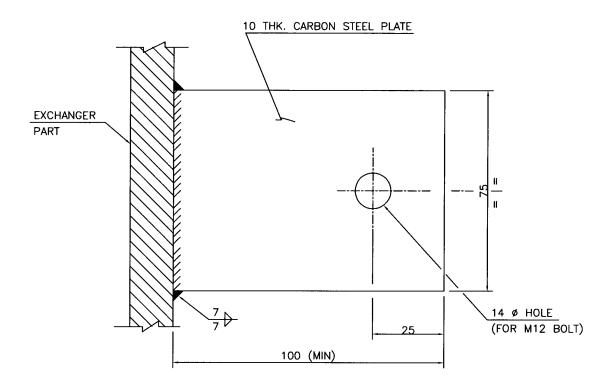


## EARTHING LUG (SHELL & TUBE EXCHANGERS)

STANDARD No. **7-15-0016 Rev. 5** 

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## NOTES: -

- 1. ALL DIMENSIONS ARE IN mm UNLESS STATED OTHERWISE.
- 2. DO NOT WELD EARTHING LUGS TO PRESSURE PARTS. IF REQUIRED, TAKE PRIOR APPROVAL OF COMPANY.
- 3. EARTHING LUG TO PROTRUDE OUT OF INSULATION, WHEREVER REQUIRED.
- 4. ALL EXCHANGERS TO BE FITTED WITH 2 EARTHING LUGS.
- 5. LOCATION OF EARTHING LUGS :-
  - (i) FOR VERTICAL EXCHANGER WITH 2 LUG SUPPORTS :- ON BOTH LUG SUPPORTS AT VERTICAL WEB.
  - (ii) FOR VERTICAL EXCHANGER WITH 3 LUG SUPPORTS :- ON ANY TWO AT VERTICAL WEB.

    FOR VERTICAL EXCHANGER WITH 4 LUG SUPPORTS :- ON ANY TWO DIAMETRICALLY OPPOSITE AT VERTICAL WEB.
  - (iii) FOR HORIZONTAL EXCHANGER: ONE ON CENTRAL WEB OF EACH SADDLE SUPPORT.

No.		, 3,500	by	by	Approved by	
Rev.	Date	Purpose	Prepared	Checked	Stds. Committee Convenor	Stds. Bureau Chairman
4	30.09.2011	REVISED AND REISSUED AS STANDARD	JS	RKT	AKM/SC	DM
5	20.03.2018	REVISED AND REISSUED AS STANDARD	JIT SHINGH	sk/kJH	VRKT	RN
			-164	水坑	Www.	And -

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