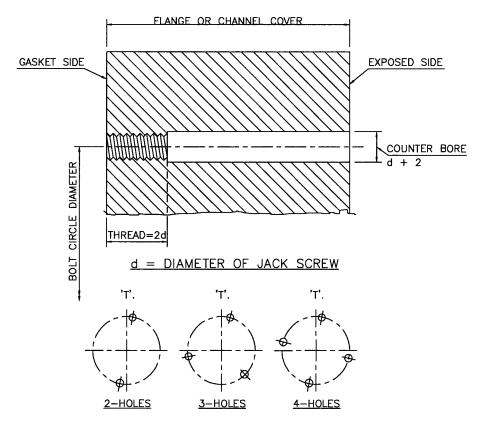


## **JACK SCREW TAPPING** AND ARRANGEMENT

(SHELL & TUBE EXCHANGERS)

STANDARD No. 7-15-0010 Rev. 5

Page 1 of 1



NO. REQD.	'd'	SHELL I.D.		
2	14	UPTO & INCL 300		
3	16	301 TO & INCL. 580		
4	20	581 & LARGER		

## LOCATION OF JACK SCREW TAPPING HOLES

- 1. HOLES ARE TO BE LOCATED ON THE BOLT CIRCLE DIAMETER OF FLANGE AND HALF WAY BETWEEN ADJACENT HOLES.
- 2. FIRST HOLE SHALL BE LOCATED BETWEEN FIRST AND SECOND BOLT HOLE COUNTING CLOCKWISE FROM MARK 'T'.
- 3. HOLES SHALL BE SPACED AS FOLLOWS 2-HOLES LAYOUT 180° APART 3-HOLES LAYOUT APPROX 120' APART 4-HOLES LAYOUT 90° APART.

## NOTES: -

1. ALL DIMENSIONS ARE IN mm UNLESS STATED OTHERWISE

1. A	LL DIMENSI	ONS ARE IN mm UNLESS STATED OTHER	RWISE			1
2. J	ACK SCREW	SHALL BE OF STAINLESS STEEL MATER	IAL.	W	¥	De will
	31.10.19	REAFFIRMED AND REISSUED AS STANDARD	DP	NSK	KJHC 507	RKT
4	06.05.14	REVISED AND REISSUED AS STANDARD	GCP	KA	RKT	SC
Rev	Date	Purpose	Prepared	Checked	Stds Committee Convenor	Stds Bureau Chairman
No		,,	by	by	Approved by	

Format No 8-00-0001-F4 Rev 0

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