



NO. REQD.	'd'	SHELL I.D.
2	14	UPTO & INCL 300
3	16	301 TO & INCL. 580
4	20	581 & LARGER

LOCATION OF JACK SCREW TAPPING HOLES

- HOLES ARE TO BE LOCATED ON THE BOLT CIRCLE DIAMETER OF FLANGE AND HALF WAY BETWEEN ADJACENT HOLES.
- FIRST HOLE SHALL BE LOCATED BETWEEN FIRST AND SECOND BOLT HOLE COUNTING CLOCKWISE FROM MARK 'T'.
- HOLES SHALL BE SPACED AS FOLLOWS
2-HOLES LAYOUT 180° APART
3-HOLES LAYOUT APPROX 120° APART
4-HOLES LAYOUT 90° APART.

NOTES: -

- ALL DIMENSIONS ARE IN mm UNLESS STATED OTHERWISE
- JACK SCREW SHALL BE OF STAINLESS STEEL MATERIAL.

5	31.10.19	REAFFIRMED AND REISSUED AS STANDARD	DP	NSK	KJH	RKT
4	06.05.14	REVISED AND REISSUED AS STANDARD	GCP	KA	RKT	SC
Rev No	Date	Purpose	Prepared by	Checked by	Stds Committee Convener	Stds Bureau Chairman
						Approved by